Application No.:10/542,003 Docket No.: 12810-00113-US

## Amendments to the CLAIMS

1. cancelled

- 2. cancelled
- 3. cancelled
- 4. cancelled
- 5. cancelled
- 6. (Currently amended) A process for preparing (+)-(S)-N-methyl-3-(1-naphthyloxy)-3-(2-thienyl)propylamine oxalate, wherein 3-methylamino-1-(2-thienyl)-1-propanone, or an acid addition salt thereof, is prepared as intermediate by reacting thiophene with 3-Chloropropionic acid chloride and subsequent reaction with methylamine wherein the 3-methylamino-1-(2-thienyl)-1-propanone, or an acid addition salt thereof, is reduced to (1S)-3-methylamino-1-(2-thienyl)propan-1-ol, or an acid addition salt thereof and the reduction is carried out using a microbial dehydrogenase.

2

## 7-9. cancelled

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